

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Epoxy resin L 385

Print date: 05.02.2013

Product code: 110150-GHS-2012

Page 1 of 8

1. Identification of the substance/mixture and of the company/undertaking

Identification of the substance or mixture

Epoxy resin L 385

Use of the substance/mixture

epoxy resin systems

Company/undertaking identification

Company name:	R&G Faserverbundwerkstoffe GmbH	
	Composite Technology	
Street:	Im Meißel 7 - 13	
Place:	D-71111 Waldenbuch	
Post-office box:	1145	
	D-71107 Waldenbuch	
Telephone:	+49-7157-530460	Telefax: +49-7157-530470
e-mail:	info@r-g.de	
Internet:	www.r-g.de	
Responsible Department:	Management	
1.4. Emergency telephone number:	poison information centre	

2. Hazards identification

Classification

Indications of danger: Irritant, Dangerous for the environment

R phrases:

Irritating to eyes.

Irritating to skin.

May cause sensitisation by skin contact.

Toxic to aquatic organisms.

May cause long-term adverse effects in the aquatic environment.

GHS: Hazard categories:

Skin corrosion/irritation: Skin Irrit. 2

Serious eye damage/eye irritation: Eye Irrit. 2

Respiratory/skin sensitization: Skin Sens. 1

Hazardous to the aquatic environment: Aquatic Chronic 2

Hazard Statements:

Causes skin irritation.

May cause an allergic skin reaction.

Causes serious eye irritation.

Toxic to aquatic life with long lasting effects.

3. Composition/information on ingredients

Chemical characterization (Mixture)

Modifiziertes Epoxidharz

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Epoxy resin L 385

Print date: 05.02.2013

Product code: 110150-GHS-2012

Page 2 of 8

Hazardous components

EC No	CAS No	Chemical name	Quantity
		Classification	
		GHS classification	
500-033-5	25068-38-6	epoxy resin (number average molecular weight <= 700), reaction product: bisphenol-A-(epichlorhydrin)	>50 %
		Xi - Irritant, N - Dangerous for the environment R36/38-43-51-53	
		Skin Irrit. 2, Eye Irrit. 2, Skin Sens. 1, Aquatic Chronic 2; H315 H319 H317 H411	
292-011-4	90529-77-4	Glycerin glycidyl ether	25-50%
		Xn - Harmful R36-38-40	
500-006-8	9003-36-5	epoxy resin (number average molecular weight <= 700), reaction product: bisphenol-F-(epichlorhydrin)	<20 %
		Xi - Irritant, N - Dangerous for the environment R36/38-43-51-53	
		Skin Irrit. 2, Eye Irrit. 2, Skin Sens. 1, Aquatic Chronic 2; H315 H319 H317 H411	
219-371-7	2425-79-8	1,4-bis(2,3 epoxypropoxy)butane, butanedioldiglycidyl ether	<5 %
		Xn - Harmful, Xi - Irritant R20/21-36/38-43	
		Acute Tox. 4, Acute Tox. 4, Eye Irrit. 2, Skin Irrit. 2, Skin Sens. 1; H332 H312 H319 H315 H317	

Full text of R and H phrases: see Section 16.

4. First aid measures

General information

Change contaminated clothing.

After inhalation

Following inhalation: Move victim to fresh air. Consult physician. If victim is at risk of losing consciousness, position and transport on their side.

After contact with skin

After contact with skin, wash immediately with soap and plenty of water. If skin becomes irritated, seek medical treatment.

After contact with eyes

After contact with eye rinse immediately with lot of water at least 5 minutes with open eyelid. Subsequently consult an ophthalmologist.

After ingestion

Rinse mouth immediately and drink large quantities of water. Consult physician.

5. Fire-fighting measures

Suitable extinguishing media

Carbon dioxide (CO₂).
Extinguishing powder.
Water fog.
Fight major fires with a water spray jet or alcohol-resistant foam.

Extinguishing media which must not be used for safety reasons

High power water jet.

Special exposure hazards arising from substance or mixture itself, combustion products, resulting gases

In case of fire may form: Carbon monoxide. Under certain conditions traces of toxic substances cannot be ruled out, e.g.: Chlorhydric gas (HCl).

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Epoxy resin L 385

Print date: 05.02.2013

Product code: 110150-GHS-2012

Page 3 of 8

Special protective equipment for fire-fighters

Wear a protective full body suit. Wear breathing apparatus with own air supply.

Additional information

Contaminated fire-fighting water must be collected separately. Contaminated fire-fighting water must not get into the sewerage network. Fire residue and contaminated firefighting water must be disposed of in accordance with government regulations.

6. Accidental release measures

Personal precautions

Wear personal protection equipment. Keep unprotected persons at a safe distance.

6.2. Environmental precautions

Do not empty into drains or the aquatic environment. Do not allow to enter the soil or subsoil.

Methods for cleaning up/taking up

Absorb with liquid-binding material (e.g. sand, diatomaceous earth, acid- or universal binding agents). Dispose of contaminated material as § 13 waste.

7. Handling and storage

Handling

Advice on safe handling

Provide for sufficient ventilation and punctiform suction at critical points. Wear personal protection equipment. When using do not eat, drink or smoke. Wash hands before breaks and after work. Do not breathe in vapours. In the original container at room temperature.

Advice on protection against fire and explosion

No special measures are necessary.

Storage

Requirements for storage rooms and vessels

Employ reliable measures to prevent the product from entering the soil. Protect against the effects of heat and direct sunlight. Keep receptacles tightly sealed. Keep only in the original container in a cool, well ventilated place. Keep away from foodstuffs, beverages and feed.

Further information on storage conditions

Keep in well sealed receptacles at a cool, dry location.

Storageclass (D):

10

8. Exposure controls/personal protection

Exposure limit values

8.2. Exposure controls

Occupational exposure controls

No special measures necessary Provide adequate room ventilation, if necessary with vapour extraction at the workplace.

Protective and hygiene measures

Take off immediately all contaminated clothing Avoid contact with skin and eyes. Wash hands before breaks and after work.

Respiratory protection

Not necessary when the room is well ventilated. In case of insufficient ventilation, wear suitable respiratory equipment.

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Epoxy resin L 385

Print date: 05.02.2013

Product code: 110150-GHS-2012

Page 4 of 8

Hand protection

Wear protective gloves. (EN 374)
Material: NBR (Nitrile rubber). Butyl rubber.
Breakthrough time: See information supplied by the manufacturer.

Eye protection

Tightly sealed safety glasses. (EN 166)

Skin protection

Wear protective clothing. (EN 340)

Environmental exposure controls

No environmental problems can be expected when the product is handled and used properly.

9. Physical and chemical properties

General information

Physical state: viscous, liquid
Colour: light yellow
Odour: characteristic

Important health, safety and environmental information

	Test method
Changes in the physical state	
Boiling point:	DIN 53171
Flash point:	> 110 °C ISO 2719
Density (at 20 °C):	1,16-1,20 g/cm ³ DIN 53217
Water solubility:	not miscible / slightly soluble
Viscosity / dynamic: (at 25 °C)	630-770 mPa·s ISO 9371

10. Stability and reactivity

10.4. Conditions to avoid

no decomposition when stored and handled properly

10.6. Hazardous decomposition products

Violent reaction with: alkalis and numerous organic substance categories like alcohols and amines
polymerisation under the action of heat Thermal decomposition can lead to the escape of irritating
gases and vapors.

11. Toxicological information

Specific effects in experiment on an animal

25068-38-6 Bisphenol A-epichlorohydrin resin mw<= 700
oral: 30,000 mg/kg (rat) LD50
dermal: >2.000 mg/kg (rabbit) LD50

Irritation and corrosivity

Irritation to skin, eyes, and mucous membranes.

Sensitising effects

Contact may cause skin sensitisation.

12. Ecological information

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Epoxy resin L 385

Print date: 05.02.2013

Product code: 110150-GHS-2012

Page 5 of 8

Ecotoxicity

Bisphenol A-epichlorohydrin resin mw<= 700
Oncorhynchus mykiss: LC50 (96h) 1,5-7,7 mg/l
Daphnia magna: EC50 (24h) 1,1-3,6 mg/l
Green algae: EC50 (96h) 220 mg/l

12.2. Persistence and degradability

Product is biodegradable with difficulty.

Further information

Do not let the product enter the groundwater, open water, or the sewerage system.

13. Disposal considerations

Advice on disposal

Dispose of waste according to applicable local, state, and federal regulations. e.g. transfer to a suitable incineration plant Waste key numbers are assigned according to the European Waste Catalogue (EWC) depending on the sector and process type.

Contaminated packaging

Dispose of waste according to applicable local, state, and federal regulations.

14. Transport information

Land transport (ADR/RID)

14.1. UN number: 3082
ADR/RID class: 9
Warning plate
Hazard No: 90
Hazard label: 9



ADR/RID packing group: III
Limited quantity: LQ 7
Tunnel restriction code: E

Description of the goods

UMWELTGEFÄHRDENDER STOFF, FLÜSSIG, N.A.G. (Epoxydderivate)

Other applicable information (land transport)

Beförderungskategorie 3

Marine transport (IMDG)

14.1. UN number: 3082
IMDG code: 9
Marine pollutant: yes
Hazard label: 9 + MP



IMDG packing group: III
EmS: F-A, S-F

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Epoxy resin L 385

Print date: 05.02.2013

Product code: 110150-GHS-2012

Page 6 of 8

Description of the goods

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxide derivatives)

Air transport (ICAO)

UN/ID number: 3082

ICAO/IATA-DGR: 9

Hazard label: 9



ICAO packing group: III

Description of the goods

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxide derivatives)

15. Regulatory information

Labelling

Danger symbols: Xi - Irritant; N - Dangerous for the environment



Xi - Irritant



N - Dangerous for the environment

Hazardous components which must be listed on the label

Bisphenol A-epichlorohydrin resin $mw \leq 700$

Bisphenol F-epichlorohydrin resin $mw \leq 700$

1,6-Hexandioldiglycidylether

R phrases

- 36 Irritating to eyes.
- 38 Irritating to skin.
- 43 May cause sensitisation by skin contact.
- 51 Toxic to aquatic organisms.
- 53 May cause long-term adverse effects in the aquatic environment.

S phrases

- 24 Avoid contact with skin.
- 28 After contact with skin, wash immediately with plenty of Wasser und Seife.
- 57 Use appropriate containment to avoid environmental contamination.
- 61 Avoid release to the environment. Refer to special instructions / Safety data sheets.
- 37/39 Wear suitable gloves and eye/face protection.

Special labelling of certain mixtures

Contains epoxy constituents. See information supplied by the manufacturer.

Additional advice on labelling

The product is classified and labelled under the EC Directives/hazardous substances laws (GefStoffV).

GHS labelling

Signal word: Warning

Pictograms: exclamation mark; environment

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Epoxy resin L 385

Print date: 05.02.2013

Product code: 110150-GHS-2012

Page 7 of 8



Hazard statements

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H411	Toxic to aquatic life with long lasting effects.

Precautionary statements

P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P264	Wash ... thoroughly after handling.
P272	Contaminated work clothing should not be allowed out of the workplace.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P302+P352	IF ON SKIN: Wash with plenty of soap and water.
P321	Specific treatment (see ... on this label).
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P362	Take off contaminated clothing and wash before reuse.
P363	Wash contaminated clothing before reuse.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337+P313	If eye irritation persists: Get medical advice/attention.
P391	Collect spillage.
P501	Dispose of contents/container to

National regulatory information

Water contaminating class (D): 2 - water contaminating

Additional information

APME document: "Epoxidharze und Härter (Toxikologie, Arbeitssicherheit, Umwelt)" ("Epoxy resins and hardeners (toxicology, work safety, environment)")
BG code of practice: M023 ("Polyester and epoxy resins") (ZH 1/301)

16. Other information

Full text of R phrases referred to under Sections 2 and 3

20/21	Harmful by inhalation and in contact with skin.
36	Irritating to eyes.
36/38	Irritating to eyes and skin.
38	Irritating to skin.
40	Limited evidence of a carcinogenic effect.
43	May cause sensitisation by skin contact.
51	Toxic to aquatic organisms.
53	May cause long-term adverse effects in the aquatic environment.

Full text of H statements referred to under Sections 2 and 3

H312	Harmful in contact with skin.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H411	Toxic to aquatic life with long lasting effects.

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Epoxy resin L 385

Print date: 05.02.2013

Product code: 110150-GHS-2012

Page 8 of 8

Further Information

All information, recommendations, and advice on the part of R&G Faserverbundwerkstoffe GmbH are published to the best of our knowledge and belief. They are noncommittal and contain neither explicit nor tacit assurance or warranty of particular properties. The values specified for properties are typical figures. Recommendations or advice serve to describe our products and possible applications in a general or exemplary, but not specifically individual manner. In the course of the constant technical advancement and improvement of our products there may be changes to the characteristic values, copy, and diagrams; no specific reference is made to any such change. Owing to our products' wide and highly diverse range of potential applications far beyond any of our attempts to analyse, the customer alone is responsible for examining our products' suitability for the respective processes and purposes and their respective processibility. All and any protective rights and the applicable laws, terms, and conditions must be observed by the buyer or user of our products at their own responsibility. Publication is not a licence and does not intend the violation of any patents.

(The data for the hazardous ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)