

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Hardener EPH 161 (112123-X, 112124-X, 112125-X)

Print date: 05.02.2013

Product code: 112124-GHS-2013

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1. Identification of the substance/mixture and of the company/undertaking

Identification of the substance or mixture

Hardener EPH 161 (112123-X, 112124-X, 112125-X)

Use of the substance/mixture

epoxy resin hardener

Company/undertaking identification

Company name:	R&G Faserverbundwerkstoffe GmbH	
	Composite Technology	
Street:	Im Meißel 7 - 13	
Place:	D-71111 Waldenbuch	
Post-office box:	1145	
	D-71107 Waldenbuch	
Telephone:	+49-7157-530460	Telefax: +49-7157-530470
e-mail:	info@r-g.de	
Internet:	www.r-g.de	
Responsible Department:	Management	
1.4. Emergency telephone number:	poison information centre	

2. Hazards identification

Classification

Indications of danger: Corrosive

R phrases:

Harmful in contact with skin.

Harmful if swallowed.

Causes burns.

May cause sensitisation by skin contact.

Harmful to aquatic organisms.

May cause long-term adverse effects in the aquatic environment.

GHS: Hazard categories:

Acute toxicity: Acute Tox. 4

Skin corrosion/irritation: Skin Corr. 1B

Serious eye damage/eye irritation: Eye Dam. 1

Respiratory/skin sensitization: Skin Sens. 1

Hazardous to the aquatic environment: Aquatic Chronic 3

Hazard Statements:

Harmful if swallowed.

Causes severe skin burns and eye damage.

May cause an allergic skin reaction.

Harmful to aquatic life with long lasting effects.

3. Composition/information on ingredients

Chemical characterization (Mixture)

epoxy resin hardener

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Hazardous components

EC No	CAS No	Chemical name	Quantity
		Classification	
		GHS classification	
220-666-8	2855-13-2	3-aminomethyl-3,5,5-trimethylcyclohexylamine	25-50%
		C - Corrosive, Xn - Harmful R21/22-34-43-52-53	
		Acute Tox. 4, Acute Tox. 4, Skin Corr. 1B, Skin Sens. 1, Aquatic Chronic 3; H312 H302 H314 H317 H412	

Full text of R and H phrases: see Section 16.

4. First aid measures

General information

Change contaminated clothing.

After inhalation

Provide fresh air. Consult physician. If victim is at risk of losing consciousness, position and transport on their side.

After contact with skin

After contact with skin, wash immediately with soap and plenty of water. Cover wound with sterile dressing.

After contact with eyes

After contact with eye rinse immediately with lot of water at least 5 minutes with open eyelid. Subsequently consult an ophthalmologist.

After ingestion

Rinse mouth immediately and drink large quantities of water. Immediately get medical attention.

5. Fire-fighting measures

Suitable extinguishing media

Carbon dioxide (CO₂).
Extinguishing powder.
Water fog.
Fight major fires with a water spray jet or alcohol-resistant foam.

Extinguishing media which must not be used for safety reasons

High power water jet.

Special exposure hazards arising from substance or mixture itself, combustion products, resulting gases

In case of fire may form:
Nitrogen oxides (NO_x).
Carbon monoxide.
Ammonia.

Special protective equipment for fire-fighters

Wear a protective full body suit.
Wear breathing apparatus with own air supply.

Additional information

Contaminated fire-fighting water must be collected separately. Contaminated fire-fighting water must not get into the sewerage network. Fire residue and contaminated firefighting water must be disposed of in accordance with government regulations.

6. Accidental release measures

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Personal precautions

Wear personal protection equipment. Keep unprotected persons at a safe distance.

6.2. Environmental precautions

Do not empty into drains or the aquatic environment. Do not allow to enter the soil or subsoil. Do not allow to enter groundwater.

Methods for cleaning up/taking up

Provide adequate ventilation. Absorb with liquid-binding material (e.g. sand, diatomaceous earth, acid- or universal binding agents). Dispose of contaminated material as § 13 waste. Provide adequate ventilation.

7. Handling and storage

Handling

Advice on safe handling

Provide adequate ventilation/vapour extraction at the workplace. Handle open container with care.

Advice on protection against fire and explosion

No special measures are necessary.

Storage

Requirements for storage rooms and vessels

Ventilate adequately storage and work rooms. Employ reliable measures to prevent the product from entering the soil.

Further information on storage conditions

Keep in well sealed receptacles at a cool, dry location.

Storageclass (D): 8

8. Exposure controls/personal protection

Exposure limit values

8.2. Exposure controls

Protective and hygiene measures

Take off immediately all contaminated clothing. Avoid contact with skin and eyes. "Wash hands when done working with material; at breaks, lunch, shift changes, etc." Do not breathe in gases/vapours/aerosols.

Respiratory protection

Not necessary when the room is well ventilated.

Hand protection

Wear protective gloves. (EN 374)
Material: NBR (Nitrile rubber). Butyl rubber.
Breakthrough time: See information supplied by the manufacturer.

Eye protection

Tightly sealed safety glasses. (EN 166)

Skin protection

Wear protective clothing. (EN 340)

9. Physical and chemical properties

General information

Physical state: liquid
Colour: yellowish brown

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Odour: amine-like

Important health, safety and environmental information

	Test method
pH-Value (at 20 °C):	ca. 11 ISO 8975
Changes in the physical state	
Boiling point:	> 200 °C DIN 53171
Flash point:	115 °C ISO 2719
Lower explosion limits:	
Upper explosion limits:	
Density (at 20 °C):	0,98 g/cm ³ DIN 53217
Water solubility:	not miscible / slightly soluble
Viscosity / dynamic: (at 25 °C)	150-250 mPa·s ISO 9371

9.2. Other information

Ignition temperature: 380 °C DIN 51794

10. Stability and reactivity

10.4. Conditions to avoid

no decomposition when stored and handled properly

Materials to avoid

strong exothermic reaction with: acid.

10.6. Hazardous decomposition products

Gas / vapours, corrosive.
Ammonia.

11. Toxicological information

Specific effects in experiment on an animal

2855-13-2 3-aminomethyl-3,5,5-trimethylcyclohexylamine:
oral: 1.030 mg/kg (rat) LD50
dermal: 1.840 mg/kg (rabbit) LD50

Irritation and corrosivity

Caustic effect on eyes, skin, and mucous membranes.

Sensitising effects

Contact may cause skin sensitisation.

Additional information on tests

When swallowed strong caustic effect on oral cavity and throat and risk of oesophagus and stomach perforation.

12. Ecological information

Further information

Do not let the product enter the groundwater, open water, or the sewerage system.

13. Disposal considerations

Advice on disposal

Dispose of waste according to applicable local, state, and federal regulations. e.g. transfer to a suitable

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incineration plant Waste key numbers are assigned according to the European Waste Catalogue (EWC) depending on the sector and process type.

Contaminated packaging

Dispose of waste according to applicable local, state, and federal regulations.

14. Transport information

Land transport (ADR/RID)

14.1. UN number: 2735
ADR/RID class: 8
Warning plate
Hazard No: 80
Hazard label: 8



ADR/RID packing group: III

Description of the goods

POLYAMINE, FLÜSSIG, ÄTZEND, N.A.G.

Marine transport (IMDG)

14.1. UN number: 2735
IMDG code: 8
Marine pollutant: no
Hazard label: 8



IMDG packing group: III

EmS: F-A, S-B

Description of the goods

2735 Polyamines, liquid, corrosive, N.O.S. (Alkyletheramine)

Air transport (ICAO)

UN/ID number: 2735
ICAO/IATA-DGR: 8
Hazard label: 8



ICAO packing group: III

Description of the goods

2735 Polyamines, liquid, corrosive, N.O.S. (Alkyletheramine)

15. Regulatory information

Labelling

Danger symbols: C - Corrosive

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C - Corrosive

Hazardous components which must be listed on the label

Isophorondiamin

R phrases

- 21 Harmful in contact with skin.
- 22 Harmful if swallowed.
- 34 Causes burns.
- 43 May cause sensitisation by skin contact.
- 52 Harmful to aquatic organisms.
- 53 May cause long-term adverse effects in the aquatic environment.

S phrases

- 26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
- 36 Wear suitable protective clothing.
- 37 Wear suitable gloves.
- 39 Wear eye/face protection.
- 45 In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).
- 60 This material and its container must be disposed of as hazardous waste.
- 61 Avoid release to the environment. Refer to special instructions / Safety data sheets.

Additional advice on labelling

The product is classified and labelled under the EC Directives/hazardous substances laws (GefStoffV).

GHS labelling

Signal word:

Danger

Pictograms:

corrosion; exclamation mark



Hazard statements

- H302 Harmful if swallowed.
- H314 Causes severe skin burns and eye damage.
- H317 May cause an allergic skin reaction.
- H412 Harmful to aquatic life with long lasting effects.

Precautionary statements

- P260 Do not breathe dust/fume/gas/mist/vapours/spray.
- P264 Wash ... thoroughly after handling.
- P270 Do not eat, drink or smoke when using this product.
- P272 Contaminated work clothing should not be allowed out of the workplace.
- P273 Avoid release to the environment.
- P280 Wear protective gloves/protective clothing/eye protection/face protection.
- P301+P312 IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.
- P330 Rinse mouth.
- P331 Do NOT induce vomiting.
- P303+P361+P353 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin

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	with water/shower.
P321	Specific treatment (see ... on this label).
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P352	Wash with plenty of soap and water.
P363	Wash contaminated clothing before reuse.
P304+P340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P310	Immediately call a POISON CENTER or doctor/physician.
P321	Specific treatment (see ... on this label).
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER or doctor/physician.
P405	Store locked up.
P501	Dispose of contents/container to

EU regulatory information

Additional information

EC-identification.

National regulatory information

Water contaminating class (D): 2 - water contaminating

Additional information

APME document: "Epoxidharze und Härter (Toxikologie, Arbeitssicherheit, Umwelt)" ("Epoxy resins and hardeners (toxicology, work safety, environment)")

16. Other information

Full text of R phrases referred to under Sections 2 and 3

21	Harmful in contact with skin.
21/22	Harmful in contact with skin and if swallowed.
22	Harmful if swallowed.
34	Causes burns.
43	May cause sensitisation by skin contact.
52	Harmful to aquatic organisms.
53	May cause long-term adverse effects in the aquatic environment.

Full text of H statements referred to under Sections 2 and 3

H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H412	Harmful to aquatic life with long lasting effects.

Further Information

All information, recommendations, and advice on the part of R&G Faserverbundwerkstoffe GmbH are published to the best of our knowledge and belief. They are noncommittal and contain neither explicit nor tacit assurance or warranty of particular properties. The values specified for properties are typical figures. Recommendations or advice serve to describe our products and possible applications in a general or exemplary, but not specifically individual manner. In the course of the constant technical advancement and improvement of our products there may be changes to the characteristic values, copy, and diagrams; no specific reference is made to any such change. Owing to our products' wide and highly diverse range of potential applications far beyond any of our attempts to analyse, the customer alone is responsible for examining our products' suitability for the respective processes and purposes and their respective processibility. All and any protective rights and the applicable laws, terms, and conditions must be observed by the buyer or user of our products at their own responsibility. Publication is not a licence and does not intend the violation of any patents.

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(The data for the hazardous ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)