

# Safety Data Sheet

according to Regulation (EC) No 1907/2006

## Hardener EPH 295

Print date: 05.02.2013

Product code: 103110-GHS-2012

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### 1. Identification of the substance/mixture and of the company/undertaking

#### Identification of the substance or mixture

Hardener EPH 295

#### Use of the substance/mixture

epoxy resin hardener

#### Company/undertaking identification

Company name:	R&G Faserverbundwerkstoffe GmbH	
	Composite Technology	
Street:	Im Meißel 7 - 13	
Place:	D-71111 Waldenbuch	
Post-office box:	1145	
	D-71107 Waldenbuch	
Telephone:	+49-7157-530460	Telefax: +49-7157-530470
e-mail:	info@r-g.de	
Internet:	www.r-g.de	
Responsible Department:	Management	
1.4. Emergency telephone number:	poison information centre	

### 2. Hazards identification

#### Classification

Indications of danger: Corrosive, Dangerous for the environment

R phrases:

Harmful in contact with skin.

Harmful if swallowed.

Causes burns.

May cause sensitisation by skin contact.

Toxic to aquatic organisms.

May cause long-term adverse effects in the aquatic environment.

Possible risk of impaired fertility.

Possible risk of harm to the unborn child.

GHS: Hazard categories:

Acute toxicity: Acute Tox. 4

Skin corrosion/irritation: Skin Corr. 1B

Serious eye damage/eye irritation: Eye Dam. 1

Respiratory/skin sensitization: Skin Sens. 1

Hazardous to the aquatic environment: Aquatic Chronic 3

Hazard Statements:

Harmful if swallowed.

Causes severe skin burns and eye damage.

May cause an allergic skin reaction.

Harmful to aquatic life with long lasting effects.

### 3. Composition/information on ingredients

#### Chemical characterization ( Mixture )

epoxy resin hardener

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### Hazardous components

EC No	CAS No	Chemical name	Quantity
		Classification	
		GHS classification	
205-411-0	140-31-8	2-piperazin-1-ylethylamine	> 50%
		C - Corrosive, Xn - Harmful R21/22-34-43-52-53	
		Acute Tox. 4, Acute Tox. 4, Skin Corr. 1B, Skin Sens. 1, Aquatic Chronic 3; H312 H302 H314 H317 H412	
246-672-0	25154-52-3	nonylphenol	>20-25 %
		Repr. Cat. 3, C - Corrosive, Xn - Harmful, N - Dangerous for the environment R62-63-22-34-50-53	
		Repr. 2, Acute Tox. 4, Skin Corr. 1B, Aquatic Acute 1, Aquatic Chronic 1; H361fd H302 H314 H400 H410	

Full text of R and H phrases: see Section 16.

### 4. First aid measures

#### General information

Change contaminated clothing. Take the injured person out of the danger area and lay him/her down.

#### After inhalation

fresh air or oxygen supply Seek medical attention immediately. If victim is at risk of losing consciousness, position and transport on their side. Remove affected person from the immediate area. Ensure supply of fresh air. Irregular breathing / no breathing: artificial respiration. Summon a doctor immediately

#### After contact with skin

After contact with skin, wash immediately with soap and plenty of water. Cover wound with sterile dressing. Immediately get medical attention. In case of persisting adverse effects, consult a physician. Remove contaminated clothing and shoes immediately, and launder thoroughly before reusing. If the patient is likely to become unconscious, place and transport in stable sideways position.

#### After contact with eyes

After contact with eye rinse immediately with lot of water at least 5 minutes with open eyelid. Subsequently consult an ophthalmologist.

#### After ingestion

Rinse mouth immediately and drink large quantities of water. Immediately get medical attention. Summon a doctor immediately. Do not induce vomiting. If swallowed give water to drink. Never give anything by mouth to an unconscious person. Move a vomiting patient lying on his back into a stable position on his side.

### 5. Fire-fighting measures

#### Suitable extinguishing media

Carbon dioxide (CO<sub>2</sub>).  
Extinguishing powder.  
Water fog.  
Fight major fires with a water spray jet or alcohol-resistant foam.

#### Extinguishing media which must not be used for safety reasons

High power water jet.

#### Special exposure hazards arising from substance or mixture itself, combustion products, resulting gases

In case of fire may form:  
Nitrogen oxides (NO<sub>x</sub>).  
Carbon monoxide.

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Ammonia.

### Special protective equipment for fire-fighters

Wear a protective full body suit. Wear breathing apparatus with own air supply.

### Additional information

Contaminated fire-fighting water must be collected separately. Contaminated fire-fighting water must not get into the sewerage network. Fire residue and contaminated firefighting water must be disposed of in accordance with government regulations.

## 6. Accidental release measures

### Personal precautions

Wear personal protection equipment. Keep unprotected persons at a safe distance.

### 6.2. Environmental precautions

Do not empty into drains or the aquatic environment. Do not allow to enter the soil or subsoil.

### Methods for cleaning up/taking up

Provide adequate ventilation. Absorb with liquid-binding material ( e.g. sand, diatomaceous earth, acid- or universal binding agents). Dispose of contaminated material as § 13 waste. Provide adequate ventilation.

## 7. Handling and storage

### Handling

#### Advice on safe handling

Provide for sufficient ventilation and punctiform suction at critical points. Handle open container with care.

#### Advice on protection against fire and explosion

No special measures are necessary.

### Storage

#### Requirements for storage rooms and vessels

Ventilate adequately storage and work rooms. Employ reliable measures to prevent the product from entering the soil.

#### Further information on storage conditions

Keep in well sealed receptacles at a cool, dry location.

Storageclass (D):

8

## 8. Exposure controls/personal protection

### Exposure limit values

### 8.2. Exposure controls

#### Protective and hygiene measures

Immediately take off soiled, impregnated clothing. Avoid contact with skin and eyes. Wash hands before breaks and after work. Do not breathe in gases/vapours/aerosols.

#### Respiratory protection

Not necessary when the room is well ventilated.

#### Hand protection

Wear protective gloves. (EN 374)

Material: NBR (Nitrile rubber). Butyl rubber.

Breakthrough time: See information supplied by the manufacturer.

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### Eye protection

Tightly sealed safety glasses. (EN 166)

### Skin protection

Wear impermeable protective clothing. (EN 368/9)

## 9. Physical and chemical properties

### General information

Physical state: liquid  
Colour: greenish  
Odour: amine-like

### Important health, safety and environmental information

Test method

#### Changes in the physical state

Boiling point: > 200 °C DIN 53171  
Flash point: > 100 °C ISO 2719  
Density (at 20 °C): ca. 1,00 g/cm<sup>3</sup> DIN 53217  
Water solubility: not miscible / slightly soluble  
Viscosity / dynamic:  
(at 25 °C) ca. 30 mPa·s ISO 9371

### 9.2. Other information

Ignition temperature: > 300 °C DIN 51794

## 10. Stability and reactivity

### 10.4. Conditions to avoid

no decomposition when stored and handled properly

### Materials to avoid

strong exothermal reaction with: acid.

### 10.6. Hazardous decomposition products

toxic and caustic gases and vapours Ammonia.

## 11. Toxicological information

### Specific effects in experiment on an animal

140-31-8 2-piperazin-1-ylethylamine:  
oral: 1.470-2.140 mg/kg (rat) LD50  
dermal: 880-1.260 mg/kg (rabbit) LD50  
25154-52-3 nonylphenol :  
oral: 1.620-1.900 mg/kg (rat) LD50  
dermal: 2.140 mg/kg (rabbit) LD50

### Irritation and corrosivity

Caustic effect on eyes, skin, and mucous membranes.

### Sensitising effects

Contact may cause skin sensitisation.

### Additional information on tests

When swallowed strong caustic effect on oral cavity and throat and risk of oesophagus and stomach perforation.

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### 12. Ecological information

#### Further information

Do not let the product enter the groundwater, open water, or the sewerage system.

### 13. Disposal considerations

#### Advice on disposal

Dispose of waste according to applicable local, state, and federal regulations. e.g. transfer to a suitable incineration plant Waste key numbers are assigned according to the European Waste Catalogue (EWC) depending on the sector and process type.

#### Contaminated packaging

Dispose of waste according to applicable local, state, and federal regulations.

### 14. Transport information

#### Land transport (ADR/RID)

14.1. UN number: 2735

ADR/RID class: 8

Classification code: C7

Warning plate

Hazard No: 80

Hazard label: 8



ADR/RID packing group: III

Limited quantity: LQ7

Tunnel restriction code: E

#### Description of the goods

POLYAMINES, LIQUID, CORROSIVE, N.O.S. (N-AMINOETHYLPIPERAZIN)

#### Other applicable information (land transport)

Special provisions: 274

E1

: 3

#### Marine transport (IMDG)

14.1. UN number: 2735

IMDG code: 8

Marine pollutant: yes

Hazard label: 8



IMDG packing group: III

EmS: F-A, S-B

Limited quantity: 5 L

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### Description of the goods

POLYAMINES, LIQUID, CORROSIVE, N.O.S. (N-AMINOETHYLPIPERAZINE, nonylphenol)

### Other applicable information (marine transport)

Special provisions: 223, 274, 944  
E1

### Air transport (ICAO)

UN/ID number: 2735  
ICAO/IATA-DGR: 8  
Hazard label: 8



ICAO packing group: III  
Limited quantity Passenger: 1 L  
IATA-packing instructions - Passenger: 818  
IATA-max. quantity - Passenger: 5 L  
IATA-packing instructions - Cargo: 820  
IATA-max. quantity - Cargo: 60 L

### Description of the goods

POLYAMINES, LIQUID, CORROSIVE, N.O.S. (N-AMINOETHYLPIPERAZINE)

### Other applicable information (air transport)

E1  
: Y818  
Special provisions: A3

## 15. Regulatory information

### Labelling

Danger symbols: C - Corrosive; N - Dangerous for the environment



C - Corrosive



N - Dangerous for the environment

### Hazardous components which must be listed on the label

2-piperazin-1-ylethylamine  
nonylphenol

### R phrases

21 Harmful in contact with skin.  
22 Harmful if swallowed.  
34 Causes burns.  
43 May cause sensitisation by skin contact.  
51 Toxic to aquatic organisms.  
53 May cause long-term adverse effects in the aquatic environment.  
62 Possible risk of impaired fertility.  
63 Possible risk of harm to the unborn child.

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### S phrases

- 26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
- 36 Wear suitable protective clothing.
- 37 Wear suitable gloves.
- 39 Wear eye/face protection.
- 45 In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).
- 57 Use appropriate containment to avoid environmental contamination.
- 60 This material and its container must be disposed of as hazardous waste.

### Additional advice on labelling

The product is classified and labelled under the EC Directives/hazardous substances laws (GefStoffV).

### GHS labelling

Signal word:

Danger

Pictograms:

corrosion; exclamation mark



### Hazard statements

- H302 Harmful if swallowed.
- H314 Causes severe skin burns and eye damage.
- H317 May cause an allergic skin reaction.
- H412 Harmful to aquatic life with long lasting effects.

### Precautionary statements

- P260 Do not breathe dust/fume/gas/mist/vapours/spray.
- P264 Wash ... thoroughly after handling.
- P270 Do not eat, drink or smoke when using this product.
- P272 Contaminated work clothing should not be allowed out of the workplace.
- P273 Avoid release to the environment.
- P280 Wear protective gloves/protective clothing/eye protection/face protection.
- P301+P312 IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.
- P330 Rinse mouth.
- P331 Do NOT induce vomiting.
- P303+P361+P353 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
- P321 Specific treatment (see ... on this label).
- P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
- P352 Wash with plenty of soap and water.
- P363 Wash contaminated clothing before reuse.
- P304+P340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
- P310 Immediately call a POISON CENTER or doctor/physician.
- P321 Specific treatment (see ... on this label).
- P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P310 Immediately call a POISON CENTER or doctor/physician.
- P405 Store locked up.
- P501 Dispose of contents/container to ....

### National regulatory information

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Employment restrictions: Observe employment restrictions for child bearing mothers and nursing.  
Observe employment restrictions for women of child-bearing age.

Water contaminating class (D): 3 - highly water contaminating

### Additional information

APME document: "Epoxidharze und Härter (Toxikologie, Arbeitssicherheit, Umwelt)" ("Epoxy resins and hardeners (toxicology, work safety, environment)")

BG code of practice: M004 ("Irritant substances / caustic substances") (ZH 1/229)

BG code of practice: M023 ("Polyester and epoxy resins") (ZH 1/301)

## 16. Other information

### Full text of R phrases referred to under Sections 2 and 3

- 21 Harmful in contact with skin.
- 21/22 Harmful in contact with skin and if swallowed.
- 22 Harmful if swallowed.
- 34 Causes burns.
- 43 May cause sensitisation by skin contact.
- 50 Very toxic to aquatic organisms.
- 51 Toxic to aquatic organisms.
- 52 Harmful to aquatic organisms.
- 53 May cause long-term adverse effects in the aquatic environment.
- 62 Possible risk of impaired fertility.
- 63 Possible risk of harm to the unborn child.

### Full text of H statements referred to under Sections 2 and 3

- H302 Harmful if swallowed.
- H312 Harmful in contact with skin.
- H314 Causes severe skin burns and eye damage.
- H317 May cause an allergic skin reaction.
- H361fd Suspected of damaging fertility. Suspected of damaging the unborn child.
- H400 Very toxic to aquatic life.
- H410 Very toxic to aquatic life with long lasting effects.
- H412 Harmful to aquatic life with long lasting effects.

### Further Information

All information, recommendations, and advice on the part of R&G Faserverbundwerkstoffe GmbH are published to the best of our knowledge and belief. They are noncommittal and contain neither explicit nor tacit assurance or warranty of particular properties. The values specified for properties are typical figures. Recommendations or advice serve to describe our products and possible applications in a general or exemplary, but not specifically individual manner. In the course of the constant technical advancement and improvement of our products there may be changes to the characteristic values, copy, and diagrams; no specific reference is made to any such change. Owing to our products' wide and highly diverse range of potential applications far beyond any of our attempts to analyse, the customer alone is responsible for examining our products' suitability for the respective processes and purposes and their respective processibility. All and any protective rights and the applicable laws, terms, and conditions must be observed by the buyer or user of our products at their own responsibility. Publication is not a licence and does not intend the violation of any patents.

*(The data for the hazardous ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)*